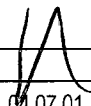


Date: Friday, 19/10/2007 2:55:33 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : FLOOR PROTECTOR AFT LH
<b>Job Number</b> : 35248	
<b>Estimate Number</b> : 11228	
<b>P.O. Number</b> :	<b>Part Number</b> : D32813
<b>This Issue</b> : 19/10/2007 <b>S.O. No.</b> :	<b>Drawing Number</b> : D3281 REV B
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 18/10/2007 <b>Type</b> : R&D THERMOFORMING	<b>Drawing Revision</b> : B
<b>Previous Run</b> : 35084	<b>Material</b> :
<b>Written By</b> : 	<b>Due Date</b> : 25/10/2007 <b>Qty:</b> <u>4</u> <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> : Est Rev:A 04.07.01 New issue KJ/JLM Est Rev B 07.08.07 Thermoform in house DL	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0

PG

PURCHASING

**Comment:** PURCHASINGIssue P/O: 4865

Description: Floor Protector Aft, LH

Possible Supplier: Delastek

Certificate of Conformity is required

CL07110122③

2.0

D32813P

Floor Protector, Aft LH

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Floor Protector Aft, LH

3.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure certificate of conformity is attached

12/10/25 (4)

4.0

QC6

DIMENSIONAL CHECK

**Comment:** DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3280 and certification attached. Visual inspection check for void spots and pins.

12/10/28 (+4)

5.0

PACKAGING 1

PACKAGING RESOURCE #1

**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: ST266(4x) 07/10/30

Date: Friday, 19/10/2007 2:55:33 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOOR PROTECTOR AFT LH

Job Number: 35248

Part Number: D32813

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.10.31

Comment: FINAL INSPECTION/W/O RELEASE

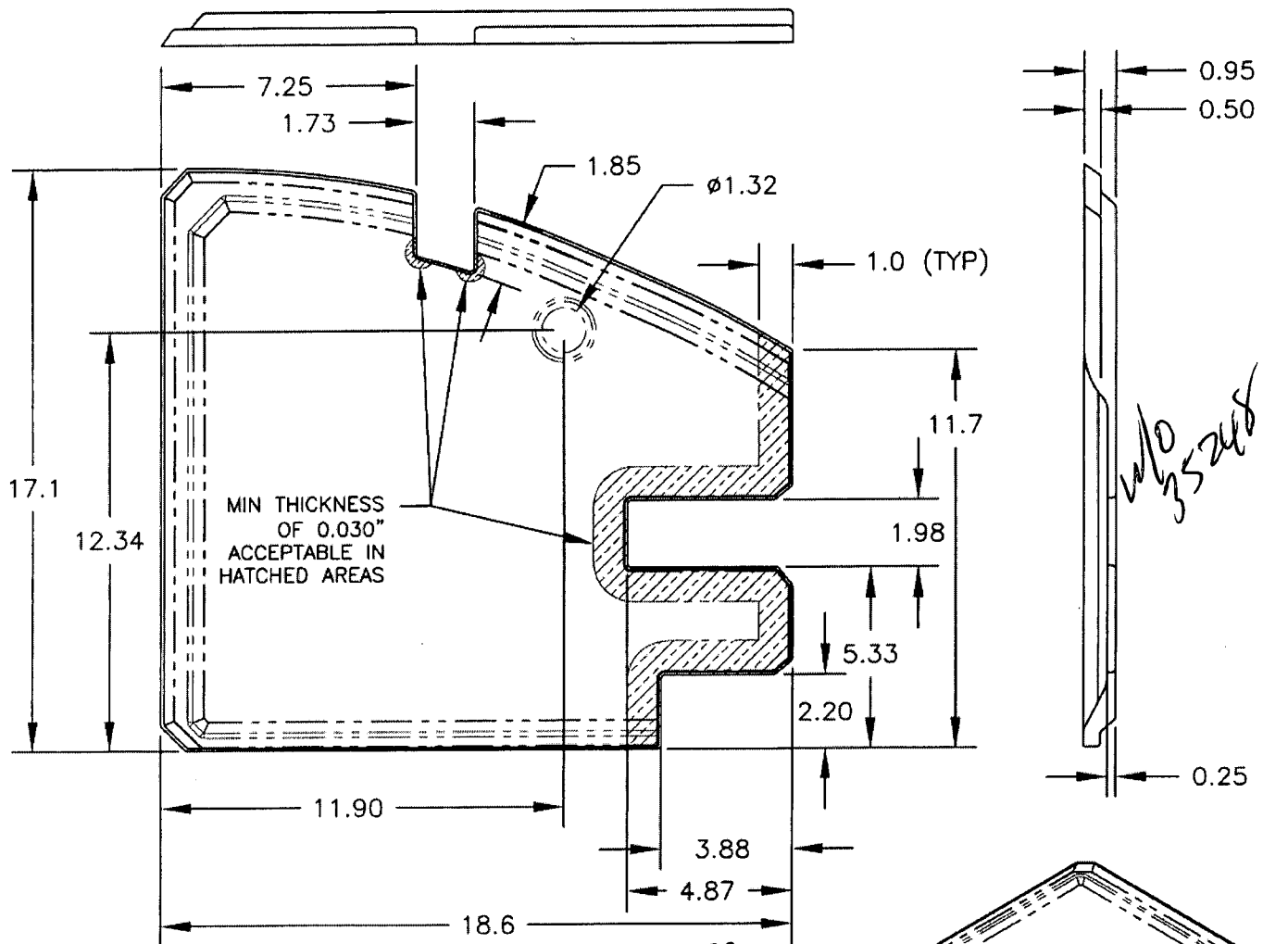
Job Completion



U 07.10.31



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD
				HAWKESBURY, ONTARIO, CANADA
CHECKED	HH	APPROVED	HH	DRAWING NO. D3281
				REV. B SHEET 1 OF 3
DATE	05.11.25	TITLE	FLOOR PROTECTOR	SCALE 1:5
A	04.05.03	NEW ISSUE		
B	05.11.25	NOW LEXAN; DIMS AS MANUFACTURED		



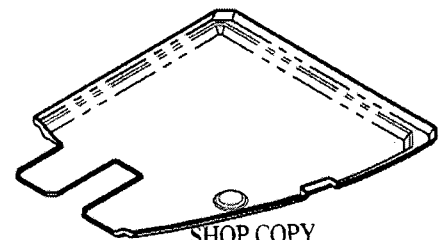
RELEASED  
05.12.01

UNDER REVIEW

07.10.05 LE  
OK TO MANUFACTURE  
AND SHIP

#### D3281-1 FLOOR PROTECTOR, FWD LH

- 1) THERMOFORM D3281-1 USING MOLD D3281-1T1, TRIM USING D3281-1T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN



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WITHOUT NOTICE

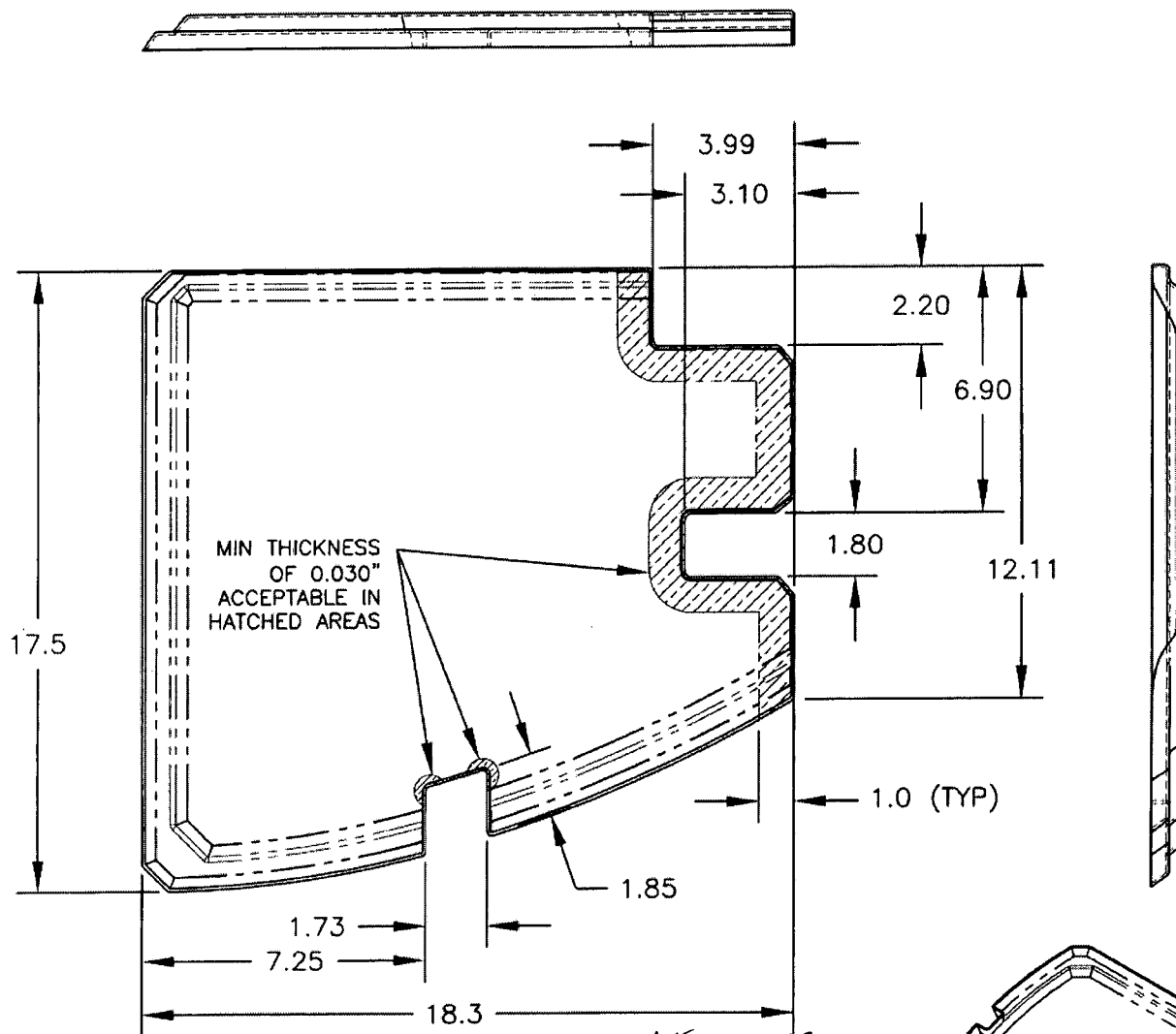
WORK ORDER  
NO. 35248

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DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3281	REV. B SHEET 2 OF 3
DATE 05.11.25		TITLE FLOOR PROTECTOR	SCALE 1:5

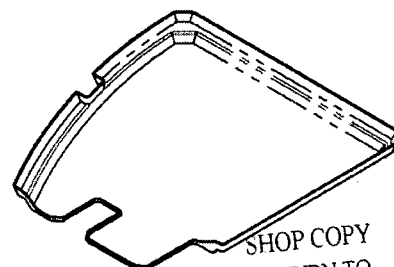


RELEASED  
05.12.01

UNDER REVIEW

07.10.05 LE

OK TO MANUFACTURE AND SHIP



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ENGINEERING

### D3281-2 FLOOR PROTECTOR, FWD RH

- 1) THERMOFORM D3281-2 USING MOLD D3281-2T1, TRIM USING D3281-2T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

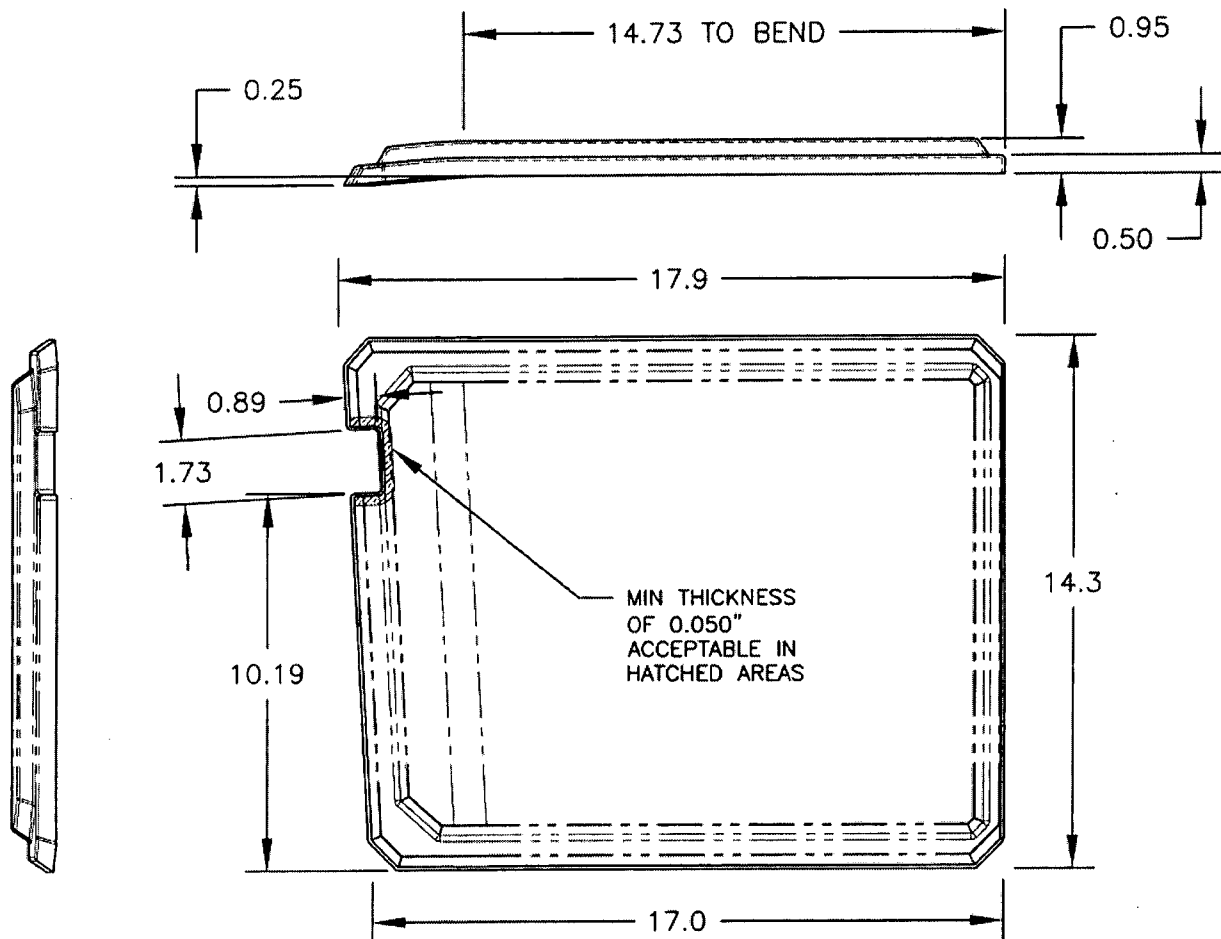
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WORK ORDER  
NO. 35248

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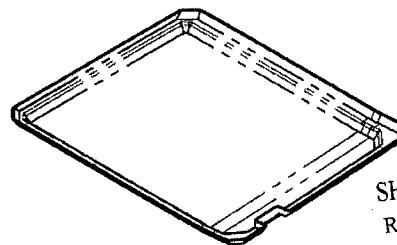


DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>ll</i>	APPROVED <i>ll</i>	DRAWING NO. D3281	REV. 8 SHEET 3 OF 3
DATE 05.11.25		TITLE FLOOR PROTECTOR	SCALE 1:5



RELEASED  
05.2.01. *ll*

*LE* 07.10.22  
UNDER REVIEW  
07.10.05 *LE*  
OK TO MANUFACTURE  
AND SHIP



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WITHOUT NOTICE  
WORK ORDER  
NO. *35248*

**D3281-3 FLOOR PROTECTOR, AFT LH (SHOWN)**  
**D3281-4 FLOOR PROTECTOR, AFT RH (OPPOSITE)**

- 1) THERMOFORM D3281-3 USING MOLD D3281-3T1, TRIM USING D3281-3T2  
THERMOFORM D3281-4 USING MOLD D3281-4T1, TRIM USING D3281-4T2
- 2) MATERIAL: LEXAN F6006 BLACK No.700, 0.125 THICK
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) MIN. THICKNESS AFTER FORMING IS 0.080" EXCEPT AS SHOWN

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Date: Mercredi, 2007-02-07 13:19:04  
 Utilisateur: Marc Dubé

## Feuille de Procédé

Client : DART Dart Aerospace Ltd.	Nom Dessin : FLOOR PROTECTOR AFT, LH
Numéro Job : 40954	Numéro Article : DKC134-0046
Numéro Soumission : 2385	Numéro Dessin : D3281
Numéro B.A. :	Projet Numéro : DKC134
Cette fois : 2007-02-07 No. B.V. :	Révision dessin : B
Prsht Rev. : NC	Matériel : F6006
Prem. fois : - - Type :	Date Due : 2007-02-14
Job précédente : 40356	Qté: 20 Ud W: UNITE

  
 Écrit par : \_\_\_\_\_  
 Vérifié & Approuvé par : \_\_\_\_\_  
 Commentaires : N° de pièce: D3281-3

 Process Sheet Rév.: 01 Inverser le rang de la séquence  
 d'inspection et d'identification

SN: B 30660

## Produit additionnel

A THERMOFORMER BV 28-02-07

Numéro Job:



# Séq.:

Machine ou Opération:

Description :

1.0 APL0016 Lexan F6006 Noir N° 700 48" x 96" x .125" Thk.

Commentair Qty.: 0.167 UNITE(s)/Unit Total : 3.5

Lexan F6006 Noir N° 700 48" x 96" x .125" T

APL0016



3-5913-1

Lexan F6006 Noir N° 700 48" x 96" x .125" Thk.

N° de Lot: \_\_\_\_\_

# Bon achat: 5913

2.0 SÉCHAGE/ ANEAL

SÉCHAGE/ ANEAL



Commentair Setup: 0.00Hrs/ Run: 2.0000Min Total Run : 0.6667Hrs

SÉCHAGE DU MATÉRIEL

Sécher le matériel dans le four à 250° F pendant 6 heures.

Inscrire sur la charte de température le numéro de Job du matériel au séchage.

# de cuisson: 5516

3.0 PRÉPARATION 3

PRÉPARATION DU MATÉRIEL DART



Commentair Setup: 0.00Hrs/ Run: 3.0000Hrs Total Run : 60.0000Hrs

TAILLAGE DU MATÉRIEL

Faire le taillage du matériel selon les dimensions suivantes:

24" x 26" x .125" Thk.

Quantité: 20

Date: 12-2-07

Sceau: \_\_\_\_\_



Quantité: \_\_\_\_\_

Date: \_\_\_\_\_

Sceau: \_\_\_\_\_

Date: Mercredi, 2007-02-07 13:19:04  
Utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART Dart Aerospace Ltd.  
Numéro Job: 40954

Nom Dessin: FLOOR PROTECTOR AFT, LH  
Numéro Article: DKC134-0046

Numéro Job:



# Séq.:	Machine ou Opération:	Description :
---------	-----------------------	---------------

4.0	THERMOFORMAGE2	THERMOFORMAGE DES PIÈCE DART
-----	----------------	------------------------------



Commentaire Setup: 0.50Hrs/ Run: 10.0000Min Total Run : 3.3333Hrs  
THERMOFORMAGE DES PIECES

Faire le thermoformage du " Floor Protector " N° D3281-3 à l'aide du moule N° D3281-3T1 sur le  
thermoformeur 4' x 8'.

Autocontrôle du lot de pièce thermoformées.

Quantité: 20 Date: 12-2-07 Sceau: \_\_\_\_\_



Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

5.0	TRIMAGE 3	TRIMAGE COMPOSITES DART
-----	-----------	-------------------------



Commentaire Setup: 0.00Hrs/ Run: 10.0000Min Total Run : 3.3333Hrs  
TRIMAGE PLASTIQUE DART

Faire le trimage du " Floor Protector " N° D3281-3 à l'aide du gabarit de trimage N° D3281-3T2.

Faire l'ébavurage des pièces. A

Autocontrôle du lot de pièce trimées.

Quantité: 20 Date: 23-2-07 Sceau: \_\_\_\_\_



Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

6.0	IDENTIFICATION4	IDENTIFICATION PIÈCES DART
-----	-----------------	----------------------------



Commentaire Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 1.6667Hrs  
IDENTIFICATION PIÈCES DART

Faire l'identification des pièces à l'aide des informations suivantes:

N° de pièce: D3281-3

N° de Job: 40954

Date de fabrication: 23-2-07

Sceau d'inspection.

Quantité: 20 Date: 23-2-07 Sceau: \_\_\_\_\_



Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_

Date: Mercredi, 2007-02-07 13:19:04  
Utilisateur: Marc Dubé

## Feuille de Procédé

Client: DART Dart Aerospace Ltd.  
Numéro Job: 40954

Nom Dessin: FLOOR PROTECTOR AFT, LH  
Numéro Article: DKC134-0046

Numéro Job:



# Séq.: Machine ou Opération: Description :

7.0

INSPECTION 3

INSPECTION PIÈCE DART



Commentaire Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 1.6667Hrs  
INSPECTION PIÈCE DART

Faire l'inspection finale des pièces selon le dessin.

Quantité: 20 Date: 27/2/07 Sceau:

8.0

EMBALLAGE

EMBALLAGE ET ENTREPOSAGE



Commentaire Setup: 0.00Hrs/ Run: 5.0000Min Total Run : 1.6667Hrs  
EMBALLAGE ET ENTREPOSAGE

Emballer les pièces individuellement dans un sac en plastique et ensuite mettre dans une boîte en carton identifiée comme suit:

N° de pièce: D3281-3

Date de fabrication: \_\_\_\_\_

N° de job: \_\_\_\_\_

Quantité: 20 Date: 27/2/07 Sceau:

Quantité: \_\_\_\_\_ Date: \_\_\_\_\_ Sceau: \_\_\_\_\_





DELASTEK COMPOSITES INC.  
2699, 5ième Avenue  
Local 14, PORTE -A-  
Grand-Mère, Québec G9T 5K7  
Can \*\*Fax (819) 533-3494 \*\*

# PACKING SLIP CERTIFICATE OF COMPLIANCE

Invoice #	12223
Customer #	DART

Telephone: (819) 533-5788  
Warehouse: MAIN

<b>Bill to:</b>
-----------------

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

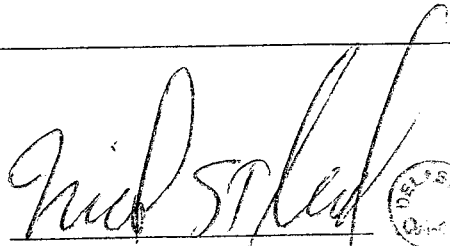
<b>Ship to:</b>
-----------------

Dart Aerospace Ltd.  
1270, Aberdeen Street  
Hawkesbury, Ontario K6A 1K7  
Canada

Telephone: 613-632-5200  
Contact: Linda Lacelle

Ship via		F.O.B.		Terms		Salesperson	
PURD COLLECT		Origin		Net30 days		Claude Lessard, ext. 233	
Ship date	Order Date	Our PO #	Order by		Your PO #		GST/PST #
24/10/2007	22/10/2007	5510	C. LAVOIE		PO000004865		
Order Qty	B.O. Qty	Current Ship.	Item #	Item Description			
4	0	4	DKC134-0044	Floor Protector Fwd LH Part 1 N° D32811P B35246 Selon dessin D3281 Rev.: B Job: 40952 U de M : Ea			
4	0	4	DKC134-0045	Floor Protector Fwd RH Part 2 N° D32812P B35247 Selon dessin D3281 Rev.: B Job: 40953 U de M : Ea			
4	0	4	DKC134-0046	Floor Protector Aft LH Part 3 N° D32813P B35248 Selon dessin D3281 Rev.: B Job: 40954 U de M : Ea			
4	0	4	DKC134-0047	Floor Protector Aft RH Part 4 N° D32814P B35249 Selon dessin D3281 Rev.: B Job: 40957 U de M : Ea			

*It is hereby certified that all materials, process and finished items were controlled and tested in accordance with the requirements of the purchase order and applicable specifications. All such records are on file at our plant and available for review upon request.*

Accepted by:   
Quality department AQ-357

☒ Cust. ☐ Adm. ☐ Quality ☐ Ship.